



HYLEX® P1010G20HB

Ravago Manufacturing Americas - Polycarbonate

Monday, November 4, 2019

General Information

Product Description

Polycarbonate, 20% Glass Filled

General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 20% Filler by Weight
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density	1.35	g/cm ³	ISO 1183
Melt Mass-Flow Rate (300°C/1.2 kg)	10	g/10 min	ASTM D1238
Molding Shrinkage - Flow (0.125 in)	0.10 to 0.30	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	16000	psi	ISO 527-2
Tensile Strain (Break)	5.0	%	ISO 527-2
Flexural Modulus	750000	psi	ISO 178
Flexural Stress	20000	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	3.3	ft·lb/in ²	ISO 180
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (M-Scale)	91		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (66 psi, Unannealed)	300	°F	ISO 75-2/B
Heat Deflection Temperature (264 psi, Unannealed)	300	°F	ISO 75-2/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94

Notes

¹ Typical properties: these are not to be construed as specifications.